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Work Order ID 157361

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Item ID: 647.3801 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 412 Upper Cutter Assembly
Start Date: 3/8/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/13/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <i>cc 215</i>	0.00							
140									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.02							
Quality Control									

17/3/13 *DJ*

DAS
21
9-89

MAR 10 2017

Picklist Print

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Work Order ID: 157361

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Parent Item: 647.3801

647 3801

Parent Item Name: 412 Upper Cutter Assembly

Start Date: 3/8/2017

Required Date: 3/13/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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646.9701		Manufactured	No			110	Each	1.0000	1	1			
646 9701									**	DAS		MAR 06 2017	
Cutter Sub Assembly										30			
										9-89			

				Location	Loc Qty	Loc Code							
				CCK007	1								
				151679	1	4/18/2017							
NAS1149FN832P		Purchased	No		110	Each	2,261.000	6	6				
NAS1149FN832P								**				17/03/07	DAS 36 9-89
Washer													

				Location	Loc Qty	Loc Code							
				GA	761								
				M135058	232								
				M136182	529								
				ST263	1500								
				M136866	1500								
MS21042L08		Purchased	No		110	Each	833.0000	3	3				
MS21042L 08								**				17/03/07	DAS 36 9-89
Nut													

				Location	Loc Qty	Loc Code							
				GA	503								
				m135274	18								
				m135978	485								
				ST303	330								
				m136643	88								
				m136851	42								
				m136975	200								

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Parent Item: 647.3801

647 3801

Parent Item Name: 412 Upper Cutter Assembly

Start Date: 3/8/2017

Required Date: 3/13/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-19

Purchased

No

110

Each

328.0000

3

3

MS27039-08-19

Screw

**

17/03/07 **DAS**
36
9-89

Location

Loc Qty

Loc Code

GA

155

m135948

155

ST276

50

m136975

50

ST277

123

m136851

123

647.3910

Manufactured

No

110

Each

9.0000

1

1

647 3910

412 Upper Deflector

**

MAR 06 2017

DAS
30
9-89

Location

Loc Qty

Loc Code

cck082

9

124426

1

144768

8